

MAPECOAT TNS BASE COLOR

Coloured acrylic resin-based waterborne coating for intermediate layers in multi-layer systems from the Mapecoat TNS range



DESCRIPTION

Mapecoat TNS Base Color is a coloured coating for intermediate layers with selected fillers to create sports surfaces such as tennis, basketball and volleyball courts, futsal pitches and multi-purpose sports surfaces.

WHERE TO USE

- Coloured intermediate layer before applying the following finishing coats on new acrylic or polyurethane-based sports surfaces.
- Coloured intermediate layer before applying the following finishing coats on existing acrylic or polyurethane sports surfaces.

RECOMMENDATIONS

- Do not dilute **Mapecoat TNS Base Color** with solvent.
- Do not apply **Mapecoat TNS Base Color** directly on dusty, crumbling or weak surfaces.
- Do not apply **Mapecoat TNS Base Color** on substrates with oil or grease stains or with stains in general.
- The concrete substrate must be completely cured (min. 28 days with residual moisture under 3%) and free from rising damp. In case of new concrete substrates, apply a suitable vapour barrier.
- New asphalt substrates must be cured for at least 15-20 days, according to climatic conditions, to allow correct oxidation.
- Do not use **Mapecoat TNS Base Color** on substrates with water in counter-pressure. In this cases a suitable treatment of the surface with specific products must be carried out and only after the treatment the application of **Mapecoat TNS Base Color** can be evaluated, if possible.
- **Mapecoat TNS Base Color** may only be applied over other finishing products after carefully checking the state of the old layer and after carrying out preliminary tests to verify their compatibility and that there is good adhesion between the old finishing product and **Mapecoat TNS Base Color**.
- It is possible to apply **Mapecoat TNS Base Color** on cementitious substrates only after priming.
- Do not apply if it is about to rain or in windy weather.
- Do not apply on damp or wet surfaces.
- The temperature of the substrate must be between +10°C and +50°C.
- Do not apply at temperatures lower than +10°C or higher than +35°C.
- Do not apply when humidity is above 85%.

APPLICATION PROCEDURE

Preparation of the substrate

Before applying **Mapecoat TNS Base Color** the substrate must be flat, clean and free from dust, dirt, oil, grease, wax, old detaching coating residues and from any other substance or condition which could compromise or reduce the adhesion of the product. The substrate's mechanical strength must comply with its intended use and with the respective Sports Associations and Federations guidelines, if present.

Concrete substrates

The surface of the floor must be prepared with suitable power tools (e.g. shot-blasting or grinding with a diamond disk) to remove all traces of dirt, cement laitance and crumbling or detached portions and to make the surface slightly rough and absorbent. Before applying the product remove all dust from the surface with a vacuum cleaner.

As an alternative to the mechanical treatment described above, in case of smooth and low-absorbency surfaces, rinse with a solution of clean water and 5-10% **UltraCare HD Cleaner**. Spread the solution on the whole surface using a brush or a rotating cleaning machine and then rinse again with plenty of water (for further information please refer to **UltraCare HD Cleaner** Technical Data Sheet).

In order to grant the correct adhesion of **Mapecoat TNS Base Color**, a suitable primer must be applied on the dry substrate. In case of substrates with residual moisture up to 3% use **Mapecoat TNS Primer EPW**.

In presence of residual moisture from 3 to 6%, apply a suitable chemical barrier using **Triblock P** three-component epoxy-cementitious primer.

Apply the first coat of **Mapecoat TNS Base Color** within 24 hours of applying **Mapecoat TNS Primer EPW** and within 36 hours if a **Triblock P** chemical barrier has been applied.

Repair any cracks in the surface using epoxy resins such as **Eporip**, **Eporip Turbo**, **Epojet** or equivalent Mapei products. If necessary, repair areas of concrete with cementitious mortars from the **Mapegrout** or **Planitop** range or equivalent Mapei products.

Expansion joints must be sealed by applying **Mapefoam** and **Mapeflex PU 45 FT**, **Mapeflex PU 40** or equivalent Mapei products, broadcasting with **Quartz 0.5** while the sealant is still fresh.

Bituminous substrates

Fill and repair any cracks using fillers for high thickness applications such as **Ultrabond Turf 2 Stars**, **Ultrabond Turf 2 Stars Pro** or **Ultrabond Turf PU 2K** (two-component quick-drying products).

In the presence of hollows up to 2 cm deep, the use of a balanced mix of the above-mentioned products (**Ultrabond Turf**) and 15-20% by weight of dry silica sand **Quartz 0.9** is recommended. Broadcast **Quartz 0.5** or **Quartz 0.9** on the surface while it is still fresh, making sure it is completely saturated.

Badly damaged and worn asphalt must be removed and replaced by applying **Mape-Asphalt Repair 0/8**.

Preparation of the product

- Mix **Mapecoat TNS Base Color** in its original packaging with a suitable electric mixer fitted with a mixing attachment at low speed to avoid entraining air into the product.
- Dilute **Mapecoat TNS Base Color** with water and mix for at least 2 minutes until an even mix is obtained. It is recommended to keep the mix well blended during the application phase repeating the mixing operation.

Mapecoat TNS Base Color	Water amount
20 kg	from 2 to 3 l

Application of the product

It is recommended to apply **Mapecoat TNS Base Color** in a single coat. Apply **Mapecoat TNS Base Color** with a rubber trowel (50 or 70 Shore hardness such as **Trowel 65 for Mapecoat TNS**) or a metal trowel.

Drying

In 12-24 hours at +23°C and 50% humidity.

Always check drying times based on weather conditions (low temperatures, potential shadow areas, high humidity percentage), which strongly affect drying and re-coat times.

CONSUMPTION (referred to undiluted product)

0.4-0.5 kg/m².

CLEANING

Clean tools with water while the product is still fresh. Once dry, **Mapecoat TNS Base Color** may only be removed mechanically.

PACKAGING

Mapecoat TNS Base Color is supplied in 20 kg plastic tubs.

STORAGE

Mapecoat TNS Base Color remains stable for 24 months if stored in a dry place away from sources of heat at a temperature of +5°C to +30°C. Protect from frost.

SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

Instructions for the safe use of our products can be found on the latest version of the Safety Data Sheet, available from our website www.mapei.com

PRODUCT FOR PROFESSIONAL USE.

TECHNICAL DATA (typical values)

DESCRIPTION

Coloured acrylic resin-based waterborne coating for intermediate layers in multi-layer systems from the Mapecoat TNS range

PRODUCT IDENTITY

Appearance:	thick liquid
Dry solids content:	76 ± 2%
Bulk density:	1.52 ± 0.04 g/cm ³
Damp abrasion DIN 53778:	> 10000 cycles
Breaking load (DIN 53504) after 7 days at +23°C:	0.50 N/mm ²
Elongation at break (DIN 53504) after 7 days at +23°C:	92%
Water-vapour transmission resistance (EN ISO 7783):	360 μ
Resistance to water vapour for 0.5 mm dry thickness S (EN ISO 7783):	0.18 m
Water absorption due to capillary action W24 (EN 1062-3):	0.08 kg/(m ² ·h ^{0.5})

PREPARATION

Dilute **Mapecoat TNS Base Color** with up to 10-15% of water. Mix the product thoroughly before use. Where possible, use a drill at low speed but take care to avoid entraining air into the product.

WARNING

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com

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The most up-to-date TDS can be downloaded from our website www.mapei.com.

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